Palladium(0)/Copper(I)-Cocatalyzed Cross-Coupling of the Zinc Reagent of Ethyl 3-Bromo-3,3-difluoropropionate with Aryl (Alkenyl) Halides: An Efficient Stereoselective Synthesis of β -Fluoro- α , β -unsaturated Esters

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Ethyl 3-bromo-3, 3-difluoropropionate (1) was prepared in an overall yield of 75% from the radical addition of dibromodifluoromethane to ethyl vinyl ether under Na₂S₂O₄ initiation, followed by oxidation of the acetal with Caro acid. The treatment of 1 with active zinc dust in anhydrous DMF at room temperature produced the zinc reagent ZnBrCF₂CH₂CO₂C₂H₅ (2). The cross coupling of the zinc reagent 2 with aryl (alkenyl) halides (R–X) in DMF using Pd(0)–Cu(I) as cocatalyst stereoselectively provided the β -fluoro- α , β -unsaturated esters (RCF=CHCO₂C₂H₅ 4) directly and in moderate yields. An *E*/*Z* ratio ranging from 3:2 to 1:0 was observed. This is the first example that Cu(I) can improve the selectivity of the cross-coupling reaction. Mechanistic studies revealed that zinc reagent 2 underwent stereoselective elimination to produce (Z)-1-fluoro-2-(ethoxycarbonyl)-ethenylzinc reagent 6, and then the cross-coupling of 6 with aryl(alkenyl) halides under palladium-(0) catalysis afforded the β -fluoro- α , β -unsaturated esters 4.

Introduction

Monofluorine-containing organic molecules have been received considerable attention due to the high electron negativity and small atomic size that fluorine may confer to biologically active molecules, and great effort has been made to explore practical and effective methods for the synthesis of selective monofluorinated organic compounds.1 Various fluorinating agents have been used to for the incorporation fluorine into a molecule;² however, most of these reagents are not only expensive and difficult to prepare, but there are also limitation to functional groups compatible with the reactive reagents. Another approach is to synthesize fluorine-containing intermediates and to use them as synthons. This is becoming the main trend for the construction of fluorinated compounds. Among these, monofluorinated acrylic esters, in particular, are interesting synthons due to their chemical versatility and potential for further elaboration into fluorinated analogues of natural products. Monofluoroacrylic esters of the type CFH=CHCO₂R³ and CH₂=CFCO₂R⁴ have been prepared by multistep sequences in which the α,β -unsaturated double bonds

were introduced late in the synthesis by β -elimination reactions. α -Fluoro- α , β -unsaturated esters (RCH= CFCO₂C₂H₅), mainly prepared by the reaction of lithium triethylphosphonofluoroacetate with aldehydes,⁵ have been used as building blocks for the preparation of the monofluorinated compounds of biological interest.⁶ However, the synthetic application of β -fluoro- α , β -unsaturated esters (RCF=CHCO₂C₂H₅) is far less developed, because few reports have been published on the general and practical methods for the preparation of β -fluoro- α , β unsaturated esters.⁷ In this article, we document a novel,

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Scheme 1

$$CF_2Br_2 + CH_2 = CHOC_2H_5 \xrightarrow{Na_2S_2O_4/NaHCO_3} C_2H_5OH$$

 $BrCF_2CH_2CH(OC_2H_5)_2 \xrightarrow{Caro acid} BrCF_2CH_2CO_2C_2H_5$
1

general route to β -fluoro- α , β -unsaturated esters based on palladium(0)/copper(I)-cocatalyzed cross-coupling of the zinc reagent of ethyl 3-bromo-3,3-difluoropropionate with aryl (alkenyl) halides.

Results and Discussion

Synthesis of Ethyl 3-Bromo-3,3-difluoropropionate 1. Wakselman had reported⁸ the preparation of ethyl 3-bromo-3,3-difluoropropionate 1 through the condensation of dibromodifluoromethane and ethyl vinyl ether under ultraviolet irradiation, subsequent treatment with ethanol, and then oxidation using Caro acid or *m*-chloroperoxybenzoic acid. However, the overall yield (three steps) is only 49%, and the first step is not convenient due to the difficulty in handling reactive and volatile substrates (the boiling points of dibromodifluoromethane and ethyl vinyl ether are 22 °C and 23 °C, respectively). We developed a convenient and practical synthesis of 1 in 75% overall yield (two steps) from the radical addition of dibromodifluoromethane to ethyl vinyl ether under Na₂S₂O₄ initiation⁹ in ethanol, followed by oxidation of the acetal with Caro acid (Scheme 1). The radical addition is initiated by radical anion of sulfur dioxide (SO₂^{•-}) produced by decomposition of Na₂S₂O₄. The transfer of a single electron to CF₂Br₂ from SO₂. gave BrCF₂• and Br⁻, and then BrCF₂• added to ethyl vinyl ether to form intermediate BrCF₂CH₂CH[•]OC₂H₅, which abstracted a bromine from CF₂Br₂ to produce BrCF₂CH₂CHBrOC₂H₅. The reaction of BrCF₂CH₂-CHBrOC₂H₅ with ethanol produced acetal.

Preparation of the Zinc Reagent of Ethyl 3-Bromo-3,3-difluoropropionate 2. Only one example of the synthetic application of 1 has been reported, in which the product of dehydrobromination of 1 acted as a dienophile in a Diels-Alder reaction to afford monofluorinated cyclohexadienol.8 As a very useful fluorinecontaining intermediate, further utilization of 1 would be a worthwhile undertaking. Since organozinc derivatives have been found to be increasingly useful reagents for carrying out organic transformations¹⁰ and many fluorinated organozinc reagents provide a useful method for the introduction of fluorine to organic molecules,¹¹ we attempted to prepare the zinc reagent of 1. Initially, the treatment of 1 with active zinc dust in anhydrous THF was performed. Though the exothermic reaction occurred at room temperature, ¹⁹F NMR analysis of the reaction mixture revealed that the starting material 1 had disappeared; however, new peaks mainly included a small amount of zinc reagent 2 and much $HCF_2CH_2CO_2C_2H_5$ (Scheme 2). As such, it can be concluded first that zinc reagent 2 had formed, but it was not stable in THF, and

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Scheme 2

$$BrCF_2CH_2CO_2C_2H_5 + Zn \xrightarrow{DMF} ZnBrCF_2CH_2CO_2C_2H_5$$
1
2

that it would be necessary to find a solvent which can improve the stability of the zinc reagent **2**. Fortunately, when anhydrous DMF was used instead of THF as the solvent, an exothermic reaction occurred spontaneously at room temperature. ¹⁹F NMR monitoring of the reaction mixture revealed that compound **1** had disappeared, and only a new triplet appeared at +16.5 ppm $(J=24.0 \text{ Hz})^{12}$ corresponding to the zinc reagent **2**. Furthermore, the zinc reagent **2** in DMF is thermally stable in the range of room temperature to 80 °C, and in the absence of air or moisture showing no sign of decomposition.

Preparation of β **-Fluoro**- α , β **-unsaturated esters 4.** With the zinc reagent **2** in hand, we were interested in exploring the feasibility of using 2 in cross-coupling reactions. Although the palladium- or nickel-catalyzed cross-coupling between alkyl organozinc reagent and aryl halides is well-known,¹³ the application of perfluorinated or fluorinated alkylzinc reagent as partner in crosscoupling reactions has rarely appeared.¹⁴ When aryl (alkenyl) halides (1.0 equiv) were treated with zinc reagent 2 (1.5–2.0 equiv) in DMF under argon at 70 °C using $Pd(PPh_3)_4$ (5 mol %) and CuI (20 mol %) as cocatalyst, the cross-coupling reaction occurred smoothly, affording not the expected product **3**, but the β -fluoro- α,β -unsaturated esters **4** directly in moderate yields (Scheme 3 and Table 1). Compounds (*E*)-4 and (*Z*)-4 can be separated by flash chromatography. The configuration of double bond in 4 was assigned with the coupling constant of the vinyl proton and fluorine ((*E*)-4 J_{H-F} = 16.0–25.0 Hz; (Z)-4 $J_{\rm H-F} = 33.0-35.0$ Hz).¹⁵

The following points derived from the cross-coupling reaction are noteworthy: (1) No appreciable reactions observed in the presence of CuI alone without Pd(PPh₃)₄. (2) Although the reaction could proceed using 5 mol % $Pd(PPh_3)_4$ alone as the catalyst, the E/Z selectivity is poor, only a 1:1 E/Z ratio was obtained. When 20 mol % CuI was added, the *E*/*Z* selectivity of product was greatly improved. For example, when iodobenzene was used as the reaction partner, the E/Z ratio of product 4 was changed from 1:1 (only 5 mol % Pd(PPh₃)₄ as catalyst) to 5:1 (5 mol % Pd(PPh₃)₄ and 20 mol % CuI as cocatalyst). For some halides, only E isomers were formed (entries 2, 4, 8, 12, 13, and 19). Use of 1.0 equiv of CuI offered no advantage over 20 mol % CuI. CuBr and CuCl both possessed similar effects on improving the E/Z selectivity of this reaction. Usually, addition of Cu(I) halide accelerates the rate of cross-coupling¹⁶ but does not effect the E/Z selectivity. To the best of our knowledge, this is the first example that CuI can improve the selectivity of a

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cross-coupling reaction. (3) Both aryl bromides and aryl iodides can be effectively used for the coupling reaction; however, for aryl bromides, the reaction was somewhat sluggish and required a higher temperature and longer time. This difference of reactivity has made the chemoselective coupling possible with 4-bromoiodobenzene (entry 2). In addition, any triflates (entry 15) are also suitable substrates for the synthesis of β -fluoro- α , β -unsaturated esters. (4) The coupling reactions of vinyl halides (entries 16, 17) with zinc reagent 2 afforded the corresponding monofluorinated 1,3-dienes in good yields and high selectivities. Because conjugated dienes are important intermediates in organic synthesis due to a variety of aliphatic natural products containing the 1,3-diene unit,¹⁷ these monofluorinated dienes should be very valuable in the synthesis of fluorinated analogues of natural products. (5) Because oligomers with 5-(3-aminopropyn-1-yl)deoxyuridine were considered as potential antisense molecules,¹⁸ and 5-(3-aminopropenyl)deoxyuridine triphosphate was suitable for the enzymatic synthesis of combinatorial DNA libraries,¹⁹ 5-(2-(ethoxycarbonyl)-1fluoro-1-ethenyl)deoxyuridine, prepared from the coupling reaction of iodo-nucleoside with zinc reagent (entry 19), should be useful in the preparation of fluorinated anticancer and antiviral agents.

Mechanism for the Formation of β -Fluoro- α , β unsaturated Esters in the Presence of Pd(PPh₃)₄ without CuI. To explain the formation of unexpected compound **4** in the reaction of zinc reagent **2** with aryl (alkenyl) halides, the investigation of reaction mechanism was undertaken. A mixture of zinc reagent 2 (2.0 equiv, previously prepared clear solution in DMF), iodobenzene (1.0 equiv), and Pd(PPh₃)₄ (5 mol %) was heated at 70 °C in an NMR tube. ¹⁹F NMR monitoring of the reaction mixture every 10 min revealed that the formation of 4 (*E*/*Z*: 1:1) was accompanied by the appearance of HCF_2 -CH₂CO₂C₂H₅; the amount of 4 and HCF₂CH₂CO₂C₂H₅ was equivalent, and ¹⁹F NMR spectrum displayed a new triplet near the peak of zinc reagent corresponding possibly to C₆H₅CF₂CH₂CO₂C₂H₅. As the reaction time was prolonged, the new triplet disappeared quickly. Based upon these experimental results, the proposed mechanism for the formation of β -fluoro- α , β -unsaturated esters in the presence of Pd(PPh₃)₄ without CuI is outlined in Scheme 4. The cross-coupling of zinc reagent **2** with aryl (alkenyl) halides under palladium(0) catalysis formed compound RCF₂CH₂CO₂C₂H₅, which underwent elimination simultaneously to afford the β -fluoro- α , β unsaturated esters **4**. Zinc reagent **2** acted as base and was converted to HCF₂CH₂CO₂C₂H₅ in the elimination reaction. Thus, zinc reagent **2** was used as both crosscoupling partner and base in the formation of β -fluoro- α , β -unsaturated esters **4**.

Mechanism for the Selective Formation of (E)**β-Fluoro-α.β-unsaturated Esters in the Presence of** Both Pd(PPh₃)₄ and CuI. Pd(PPh₃)₄ was necessary for the formation of β -fluoro- α , β -unsaturated esters, and addition of CuI to the reaction mixture improved the EZselectivity. Initially experiments were performed to determine if CuI was operative in the double bond isomerization of β -fluoro- α , β -unsaturated esters. In fact, when CuI was added to the solution of the mixture of 1:1 E/Z β -fluoro- α , β -unsaturated esters in DMF and stirred at 80 °C for 4 h, the E/Z ratio did not change anymore. This result implied that CuI with Pd(PPh₃)₄ together took part in the selective formation of β -fluoro- α , β -unsaturated esters; a number of reactions were done to explain how this affects the selectivity. A mixture of zinc reagent 2 (1.5 equiv, previously prepared clear solution in DMF), iodobenzene (1.0 equiv), Pd(PPh₃)₄ (5 mol %), and CuI (20 mol %) was heated at 70 °C in NMR tube. ¹⁹F NMR monitoring of the reaction mixture every 10 min revealed that the zinc reagent **2** disappeared in 1 h and **4** (E/Z: 5:1) was formed. Furthermore, the ¹⁹F NMR spectrum displayed a new doublet of doublets at +36.3 ppm (J =80.0, 16.0 Hz) corresponding to compound 5. The appearance of 5 prompted the study of the mechanism of selective formation of (*E*)- β -fluoro- α , β -unsaturated esters. Thus, the following experiments were performed to probe the path of the formation of **5** and to assign the structure of compound 5. Treatment of zinc reagent 2 with either 5 mol % of Pd(PPh₃)₄ or 1.0 equiv of iodobenzene at 70 °C for 2 h did not produce compound 5, and zinc reagent 2 was unchanged as determined by ¹⁹F NMR. However, when a mixture of zinc reagent 2 and 20 mol % of CuI was stirred at 70 °C for only 10 min, the ¹⁹F NMR spectrum showed that zinc reagent 2 was totally converted to compound 5. Then the reaction mixture was analyzed by GC-MS and GC-IR. The infrared spectra of compound 5 showed carbonyl stretching at 1750 cm⁻¹ and strong absorption at 1666 cm⁻¹, characteristic of a double bond. The MS of compound 5 showed the molecular ion peak at m/z 118. Based on these data and the chemical shift and coupling constants in the $^{19}\mathrm{F}$ NMR spectrum (+36.3 ppm, dd, J = 80.0, 16.0 Hz), the structure of compound 5 was assigned to ethyl (E)-3fluoro-2-propenoate. This structure was further proven by comparison with the chemical shift and coupling

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$I p$ -r-ruoro- α, p -unsaturated Esters J. Org. Chem., Vol. 65, No. 3, J					
Entry	Table 1. Palla R-X	adium/Copper-Cocat Temp(°C)/ Time (h)	alyzed Cross-Coupling of 2 v Product	vith Halides Yield (%) ^a	E/Z ^b
1	Ŭ,	70/2	F H ¹ ¹ CO ₂ Et 4a	50	5:1
2	Br	70/8	Br H CO ₂ Et 4b	48	only E
3	O ₂ N	70/1.5		77	8:1
4		70/8	F Y CO ₂ EI 4d	65	only E
5	CH30	70/4	F H CO ₂ El 4e	76	3:2
6	OMe	70/7	F H CO ₂ Et 4f	72	8:1
7	MeO ₂ C	70/6	F H CO2E 49	75	8:1
8	CO ₂ Me	70/8	F H T _r co ₂ Et 4h	73	only E
9	° C	70/8	O F H CO ₂ Et 4i	78	4:1
10	но	70/3	HO F H	69	4:1
11	CI	80/12	F H T CO2Et 4k	56	8:1
12		70/18	CO ₂ Et 4i	47	only E
13	S I	70/5	S CO ₂ Et 4m	78	only E
14	O ₂ N Br	75/8	CO ₂ Et 4c	73	8:1
	OSO ₂ CF ₃		F H		





constants of isopropyl (E)-3-fluoro-2-propenoate in the ¹⁹F NMR spectrum (+35.0 ppm, dd, J = 80.0, 15.0 Hz).³ The formation of compound 5 indicated zinc reagent 2 was dehydrofluorinated stereoselectively to produce (Z)-1fluoro-2-(ethoxycarbonyl)ethenylzinc reagent 6 in the presence of CuI, though 6 was not detected by ¹⁹F NMR monitoring. There remains the question of what is the hydrogen source that converts 6 to 5? When zinc reagent **2** in d_7 -DMF (d_7 -DMF was used instead of DMF as the solvent for the preparation of 2) was treated with 20 mol % of CuI at 70 °C for 10 min, zinc reagent 2 was also totally converted to compound 5. This suggests that 6 reacted with HF rather than abstracting a hydrogen from the solvent to form 5. From the above experimental results, the proposed mechanism for the selective formation of (E)- β -fluoro- α , β -unsaturated esters in the presence of both Pd(PPh₃)₄ and CuI is outlined in Scheme 5. Oxidative addition of the $Pd(0)L_2$ complex to the aryl (alkenyl) halide afforded 7. Substitution of the halide with **6** afforded **8**. Reductive elimination of **8** gave (E)- β -fluoro- α , β -unsaturated ester **4** with regeneration of the active catalyst. The formation of 6 plays role in the stereoselective synthesis of (*E*)- β -fluoro- α , β -unsaturated ester.

The following points derived from the reaction mechanism for the cross-coupling reaction in the presence of both Pd(PPh₃)₄ and CuI are noteworthy: (1) some aryl (alkenyl) halides proceed by both pathways shown in Scheme 5 and Scheme 4, which afforded the mixture of E|Z| (E|Z: from 3:2 to 8:1) compound 4. The others underwent the sole pathway outlined in Scheme 5, which produced compound (E)-4 exclusively. (2) At present, the mechanistic pathway of totally selective conversion of 2 using 20 mol % of CuI to the vinyl zinc reagent 6 remains obscure. (3) As outlined in Scheme 5, CuI was used as base for the dehydrofluorination of 2 to give 6; thus, we reasoned that the Lewis base should produce similar effects in this coupling reaction. Indeed, treatment of zinc reagent **2** (2.0 equiv, previously prepared clear solution in DMF) with iodobenzene (1.0 equiv), $Pd(PPh_3)_4$ (5 mol %), and triethylamine (20 mol %) at 70 °C for 8 h produced the (*E*)-**4** exclusively. However, triethylamine was used instead of CuI as a base for other aryl halides (*p*-HOC₆H₅I and p-MeCOC₆H₅I were tested), and for these, the coupling reaction was unsuccessful.

Summary

In conclusion, this paper describes an efficient general route to ethyl 3-bromo-3, 3-difluoropropionate (1). We have demonstrated that the palladium(0)/copper(I)-co-catalyzed cross-coupling of the zinc reagent of ethyl 3-bromo-3,3-difluoropropionate with aryl(alkenyl) halides allows preparation of β -fluoro- α , β -unsaturated esters (4). Studies on synthetic applications to produce mono-fluorinated compounds of biological interest is currently underway.

Experimental Section

The preparation of β -fluoro- α , β -unsaturated esters was performed under an argon atmosphere in flame-dried glassware. DMF was freshly distilled from CaH₂. CuI was purified by a literature procedure.²⁰ Commercial zinc powder was activated by a standard method.²¹

Preparation of Ethyl 3-Bromo-3,3-difluoropropionate (1). A 250 mL, three-necked, round-bottomed flask was equipped with an efficient magnetic stirring bar, a thermometer, and a dry ice-acetone condenser. To this flask were added dibromodifluoromethane (31.5 g, 150 mmol), ethyl vinyl ether (7.2 g, 100 mmol), Na₂S₂O₄ (26.1 g, 150 mmol), NaHCO₃ (25.2 g, 300 mmol), and ethanol (40 mL). After the mixture was stirred at 60 °C for 2 h, the reaction mixture was poured into water (30 mL) and extracted with diethyl ether (3 \times 20 mL). After evaporation of the solvent, the residue was distilled under reduced pressure gave 20 g of acetal (81% yield) as a colorless liquid (bp 64 $^\circ C/4$ mmHg). The caro acid, prepared from 85% sulfuric acid (144 g) and ammonium persulfate (114 g), was added at 5-10 °C for 30 min to a vigorously stirred solution of the above prepared acetal (24.7 g, 100 mmol) in ethanol (200 mL). The reaction mixture was stirred for 24 h at room temperature. The reaction mixture was poured into ice water (600 mL), and extracted with diethyl ether (3 imes250 mL). After evaporation of the solvent, the residue was distilled under reduced pressure gave 20 g of 1 (91% yield) as a colorless liquid (bp 58-60 °C/20 mmHg). ¹H NMR (CDCl₃) δ 4.20(2H, q, J = 7.0 Hz), 3.42 (2H, t, J = 16.0 Hz), 1.28 (3H, t, J = 7.0 Hz); ¹⁹F NMR (CDCl₃) δ -34 (s); IR (cm⁻¹) 1750, 1220.

General Procedure for the Preparation of β -Fluoro- α , β -unsaturated Esters 4. Freshly activated zinc powder (104 mg, 1.6 mmol) was added to the stirred solution of 1 (325 mg, 1.5 mmol) in DMF (10 mL) at room temperature. After the heat evolution had ceased, iodobenzene (200 mg, 1.0 mmol), Pd(PPh_3)_4 (58 mg, 0.05 mmol), and purified CuI (22 mg, 0.2 mmol) were added to the zinc reagent solution. The reaction mixture was heated to 70 °C and stirred for 2 h, and then ethyl acetate (10 mL) was added to the reaction mixture. The mixture was washed with brine, dried over anhydrous Na₂-SO₄, and concentrated in vacuo. The residue was purified by column chromatography on silica gel, eluting with a solution of hexanes—ethyl acetate (100:1) to give the separated *E*/*Z* isomers of ethyl 3-phenyl-3-fluoro-2-propenoate (97 mg, 50% yield). The *E*-isomer was less polar.

 ⁽²⁰⁾ Kauffman, G. B.; Fang, L. Y. *Inorg. Synth.* **1983**, *22*, 101.
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Ethyl 3-Phenyl-3-fluoro-2-propenoate (4a). (*E*)-Isomer: ¹H NMR (CD₃COCD₃) δ 7.78–7.49 (5H, m), 5.93 (1H, d, J = 20.8 Hz), 4.12 (2H, q, J = 7.0 Hz), 1.18 (3H, t, J = 7.0 Hz); ¹⁹F NMR (CCl₄) δ 0.3 (d, J = 20.8 Hz); MS (*m*/*z*) 194 (M⁺, 18.21), 149 (100.00); IR (cm⁻¹) 1726, 1659. Anal. Calcd for C₁₁H₁₁-FO₂: C, 68.04; H, 5.67; F, 9.79. Found: C, 68.33; H, 5.83; F, 9.80. (*Z*)-Isomer: ¹H NMR (CD₃COCD₃) δ 7.81–7.78 (2H, m), 7.58–7.53 (3H, m), 6.12 (1H, d, J = 34.4 Hz), 4.21 (2H, q, J = 7.0 Hz); 1.29 (3H, t, J = 7.0 Hz); ¹⁹F NMR (CCl₄) δ 17.6 (d, J= 34.4 Hz); MS (*m*/*z*) 194 (M⁺, 20.24), 149 (100.00).

(*E*)-Ethyl 3-(4-bromophenyl)-3-fluoro-2-propenoate (4b): ¹H NMR (CD₃COCD₃) δ 7.70 (4H, s), 5.99 (1H, d, J = 20.8Hz), 4.11 (2H, q, J = 7.0 Hz), 1.18 (3H, t, J = 7.0 Hz); ¹⁹F NMR (CCl₄) δ 1.3 (d, J = 20.8 Hz); MS (*m/z*) 273 (M⁺, 4.86), 227 (100.00); IR (cm⁻¹) 1728, 1656; HRMS calcd for C₁₁H₁₀-Br⁷⁹FO₂: 271.9849, found: 271.9847.

Ethyl 3-(4-Nitrophenyl)-3-fluoro-2-propenoate (4c). (*E*)-Isomer: ¹H NMR (CD₃COCD₃) δ 8.34 (2H, d, J = 8.3 Hz), 8.00 (2H, d, J = 8.4 Hz), 6.12 (1H, d, J = 20.2 Hz), 4.12 (2H, q, J = 7.0 Hz), 1.17 (3H, t, J = 7.0 Hz); ¹⁹F NMR (CCl₄) δ 1.6 (d, J = 20.2 Hz); MS (m/z) 240 (M⁺+1, 0.68), 239 (M⁺, 2.92), 194 (100.00); IR (cm⁻¹) 1724, 1664. Anal. Calcd for C₁₁H₁₀FNO₄: C, 55.23; H, 4.18; N, 5.86. Found: C, 55.44; H, 4.24; N, 5.80. (**Z**)-Isomer: ¹H NMR (CCl₄) δ 8.27 (2H, d, J = 8.0 Hz), 7.84 (2H, d, J = 8.0 Hz), 5.93 (1H, d, J = 33.0 Hz), 4.23 (2H, q, J = 7.0 Hz); 1.37 (3H, t, J = 7.0 Hz); ¹⁹F NMR (CCl₄) δ 19.0 (d, J = 33.0 Hz); MS (m/z) 240 (M⁺ + 1, 7.03), 239 (M⁺, 36.10), 194 (100.00).

(*E*)-Ethyl **3-(3-nitrophenyl)-3-fluoro-2-propenoate** (4d): ¹H NMR (CD₃COCD₃) δ 8.62 (1H, s), 8.43–8.40 (1H, m), 8.17–8.14 (1H, m), 7.83 (1H, t, J = 8.4 Hz), 6.11 (1H, d, J = 20.3 Hz), 4.13 (2H, q, J = 7.0 Hz), 1.18 (3H, t, J = 7.0 Hz); ¹⁹F NMR (CCl₄) δ 2.3 (d, J = 20.3 Hz); MS (*m/z*) 239 (M⁺, 2.85), 194 (100.00); IR (cm⁻¹) 1724, 1662. Anal. Calcd for C₁₁H₁₀-FNO₄: C, 55.23; H, 4.18; N, 5.86. Found: C, 55.02; H, 4.21; N, 5.84.

Ethyl 3-(4-Methoxyphenyl)-3-fluoro-2-propenoate (4e). (*E*)-Isomer: ¹H NMR (CCl₄) δ 7.80 (2H, d, J = 9.0 Hz), 6.90 (2H, d, J = 9.0 Hz), 5.73 (1H, d, J = 21.0 Hz), 4.13 (2H, q, J= 7.0 Hz), 3.86 (3H, s), 1.30 (3H, t, J = 7.0 Hz); ¹⁹F NMR (CCl₄) δ 0.7 (d, J = 21.0 Hz); MS (*m*/*z*) 224 (M⁺, 62.01), 179 (100.00); IR (cm⁻¹) 1723, 1630. Anal. Calcd for C₁₂H₁₃FO₃: C, 64.29; H, 5.80. Found: C, 64.40; H, 5.79. (*Z*)-Isomer: ¹H NMR (CCl₄) δ 7.5 (2H, d, J = 9.0 Hz), 6.8 (2H, d, J = 9.0 Hz), 5.62 (1H, d, J = 33.0 Hz), 4.1 (2H, q, J = 7.0 Hz), 3.8 (3H, s), 1.3 (3H, t, J= 7.0 Hz); ¹⁹F NMR (CCl₄) δ 17.6 (d, J = 33.0 Hz).

(*E*)-Ethyl 3-(2-methoxyphenyl)-3-fluoro-2-propenoate (4f): ¹H NMR (CD₃COCD₃) δ 7.51–7.45 (1H, m), 7.38–7.34 (1H, m), 7.10 (1H, d, J= 8.5 Hz), 7.04–6.98 (1H, m), 5.90 (1H, d, J= 17.0 Hz), 4.00 (2H, q, J= 7.1 Hz), 3.85 (3H, s), 1.07 (3H, t, J= 7.1 Hz); ¹⁹F NMR (CCl₄) δ –3.7 (d, J= 17.0 Hz); MS (m/z) 224 (M⁺, 24.61), 193 (100.00); IR (cm⁻¹) 1729, 1670. Anal. Calcd for C₁₂H₁₃FO₃: C, 64.29; H, 5.80. Found: C, 63.90; H, 5.90.

Methyl 4-(2-(Ethoxycarbonyl)-1-fluoro-1-ethenyl)benzoate (4g). (*E*)-Isomer: ¹H NMR (CD₃COCD₃) δ 8.09 (2H, d, J = 8.3 Hz), 7.84 (2H, d, J = 8.3 Hz), 6.03 (1H, d, J = 20.6Hz), 4.12 (2H, q, J = 7.1 Hz), 3.91 (3H, s), 1.17 (3H, t, J = 7.1Hz); ¹⁹F NMR (CCl₄) δ 0.6 (d, J = 20.6 Hz); MS (*m*/*z*) 252 (M⁺, 24.44), 207 (100); IR (cm⁻¹) 1728, 1649. Anal. Calcd for C₁₃H₁₃-FO₄: C, 61.90; H, 5.16. Found: C, 61.76; H, 5.28. (*Z*)-Isomer: ¹H NMR (CCl₄) δ 7.90 (2H, d, J = 9.0 Hz), 7.60 (2H, d, J = 9.0 Hz), 5.80 (1H, d, J = 33.0 Hz), 4.16 (2H, q, J = 7.0Hz), 3.86 (3H, S), 1.26 (3H, t, J = 7.0 Hz); ¹⁹F NMR (CCl₄) δ 18.3 (d, J = 33.0 Hz); MS (*m*/*z*) 252 (M⁺, 21.27), 207 (100.00).

(*E*)-Methyl 2-(2-(ethoxycarbonyl)-1-fluoro-1-ethenyl)benzoate (4h): ¹H NMR (CD₃COCD₃) δ 8.05–8.03 (1H, m), 771–7.65 (2H, m), 7.57–7.54 (1H, m), 5.91 (1H, d, J = 17.2Hz), 3.95 (2H, q, J = 7.1 Hz), 3.85 (3H, s), 1.03 (3H, t, J = 7.2Hz); ¹⁹F NMR (CCl₄) δ –10.0 (d, J = 17.2 Hz); MS (*m*/*z*) 252 (M⁺, 1.13), 179 (100.00); IR (cm⁻¹) 1730, 1674. Anal. Calcd for C₁₃H₁₃FO₄: C, 61.90; H, 5.16. Found: C, 61.69; H, 5.28.

Ethyl 3-(4-Acetylphenyl)-3-fluoro-2-propenoate (4i). (*E*)-Isomer: ¹H NMR (CD₃COCD₃) δ 8.06 (2H, d, J = 8.4 Hz),

7.83 (2H, d, J = 8.4 Hz), 6.02 (1H, d, J = 20.4 Hz), 4.14 (2H, q, J = 7.1 Hz), 2.63 (3H, s), 1.17 (3H, t, J = 7.1 Hz); ¹⁹F NMR (CCl₄) δ 3.6 (d, J = 20.4 Hz); MS (m/z) 236 (M⁺, 34.97), 221 (100.00); IR (cm⁻¹) 1725, 1690, 1661. Anal. Calcd for C₁₃H₁₃-FO₃: C, 66.10; H, 5.51. Found: C, 65.95; H, 5.70. (**Z**)-**Isomer:** ¹H NMR (CD₃COCD₃) δ 8.09 (2H, d, J = 8.4 Hz), 7.92 (2H, d, J = 8.4 Hz), 6.26 (1H, d, J = 34.3 Hz), 4.20 (2H, q, J = 7.1 Hz), 2.63 (3H, S), 1.27 (3H, t, J = 7.2 Hz); ¹⁹F NMR (CCl₄) δ 21.6 (d, J = 34.3 Hz); MS (m/z) 236 (M⁺, 28.78), 221 (100.00).

Ethyl 3-(4-Hydroxyphenyl)-3-fluoro-2-propenoate (4j). (*E*)-Isomer: ¹H NMR (CD₃COCD₃) δ 7.65 (2H, d, J = 9.5 Hz), 6.90 (2H, d, J = 9.5 Hz), 5.73 (1H, d, J = 22.1 Hz), 4.10 (2H, q, J = 7.1 Hz), 1.19 (3H, t, J = 7.1 Hz); ¹⁹F NMR (CCl₄) δ 3.0 (d, J = 22.1 Hz); MS (m/z) 211 (M⁺ + 1, 24.15), 210 ((M⁺, 43.48), 165 (100.00); IR (cm⁻¹) 3388, 1699, 1652. Anal. Calcd for C₁₁H₁₁FO₃: C, 62.86; H, 5.24; F, 9.05. Found: C, 62.77; H, 5.49; F, 8.86. (*Z*)-Isomer: ¹H NMR (CD₃COCD₃) δ 7.63 (2H, d, J = 8.8 Hz), 6.98 (2H, d, J = 8.8 Hz), 5.89 (1H, d, J = 34.8 Hz), 4.15 (2H, q, J = 7.1 Hz), 1.24 (3H, t, J = 7.1 Hz); ¹⁹F NMR (CCl₄) δ 17.0 (d, J = 34.8 Hz); MS (m/z) 210 ((M⁺, 40.89), 165 (100.00).

Ethyl 3-(4-Chorophenyl)-3-fluoro-2-propenoate (4k): ¹H NMR (CD₃COCD₃) δ 7.78 (2H, d, J = 8.5 Hz), 7.54 (2H, d, J = 8.7 Hz), 5.97 (1H, d, J = 20.7 Hz), 4.12 (2H, q, J = 7.1Hz), 1.19 (3H, t, J = 7.1 Hz); ¹⁹F NMR (CCl₄) δ 3.67 (d, J =20.7 Hz); MS (m/z) 228 (M⁺, 36.43), 183 (100.00); IR (cm⁻¹) 1726, 1659; HRMS calcd for C₁₁H₁₀FCl³⁵O₂: 228.0354, found: 228.0336.

(*E*)-Ethyl 3-(2-naphthyl)-3-fluoro-2-propenoate (41): ¹H NMR (CD₃COCD₃) δ 8.11–7.92 (3H, m,), 7.69–7.56 (4H, m), 6.22 (1H, d, J = 17.1 Hz), 3.90 (2H, q, J = 7.1 Hz), 0.92 (3H, t, J = 7.1 Hz); ¹⁹F NMR (CCl₄) δ –7.7 (d, J = 17.1 Hz); MS (*m*/*z*) 244 (M⁺, 55.81), 171 (100.00); IR (cm⁻¹) 1728, 1667. Anal. Calcd for C₁₅H₁₃FO₂: C, 73.77; H, 5.33. Found: C, 73.78; H, 5.43.

(*E*)-Ethyl 3-(2-thiophene-yl)-3-fluoro-2-propenoate (4m): ¹H NMR (CD₃COCD₃) δ 8.09 (1H, d, J = 3.8 Hz), 7.90– 7.88 (1H, m), 7.25–7.21 (1H, m), 5.83 (1H, d, J = 24.2 Hz), 4.20 (2H, q, J = 7.1 Hz), 1.26 (3H, t, J = 7.2 Hz); ¹⁹F NMR (CCl₄) δ 3.3 (d, J = 24.2 Hz); MS (*m*/*z*) 201 (M⁺, 9.19), 200 (M⁺-1, 55.33), 155 (100.00); IR (cm⁻¹) 1716, 1634. Anal. Calcd for C₉H₁₀FSO₂: C, 53.73; H, 4.98. Found: C, 54.00; H, 4.62.

Ethyl 3-Fluoro-5-(trimethylsilyl)penta-2,4-dienoate (4n). (2*E*)-Isomer: ¹H NMR (CD₃COCD₃) δ 7.57 (1H, d–d, J= 27.2, 19.2 Hz), 6.77 (1H, d, J= 18.7 Hz), 5.63 (1H, d, J= 19.2 Hz), 4.17 (2H, q, J= 7.1 Hz), 1.25 (3H, t, J= 7.1 Hz), 0.0 (9H,s); ¹⁹F NMR (CCl₄) δ 23.0 (d–d, J= 27.2, 18.7 Hz); MS (m/z) 217 (M⁺ + 1, 20.30), 77 (100.00); IR (cm⁻¹) 1720, 1645. Anal. Calcd for C₁₀H₁₇FO₅Si: C, 55.56; H, 7.87. Found: C, 55.55; H, 8.06. (2*Z*)-Isomer: ¹H NMR (CD₃COCD₃) δ 6.72 (1H, d, J= 18.9 Hz), 6.53 (1H, d–d, J= 22.4, 18.9 Hz), 5.58 (1H, d, J= 32.8 Hz), 4.14 (2H, q, J= 7.1 Hz), 1.27 (3H, t, J= 7.1 Hz), 0.0 (9H, s); ¹⁹F NMR (CCl₄) δ 24.0 (ddd, J= 32.8, 22.4, 3.5 Hz); MS (m/z) 217 (M⁺ + 1, 10.68), 77 (100.00).

(2*E*)-Diethyl 3-fluorohexa-2,4-dienedioate (40): ¹H NMR (CD₃COCD₃) δ 8.18 (1H, dd, J = 29.1, 15.9 Hz), 6.47 (1H, d–d, J = 15.9, 0.5 Hz), 5.97 (1H, d–d, J = 18.0, 0.4 Hz), 4.26 (2H, q, J = 6.8 Hz), 4.19 (2H, q, J = 7.1 Hz), 1.30 (3H, t, J = 7.2 Hz), 1.27 (3H, t, J = 6.8 Hz); ¹⁹F NMR (CCl₄) δ 25.6 (d–d, J = 29.0, 18.0 Hz); MS (m/z) 217 (M⁺+1, 10.40), 143 (100.00); IR (cm⁻¹) 1724, 1657. Anal. Calcd for C₁₀H₁₃FO₄: C, 55.56; H, 6.02. Found: C, 55.80; H, 6.22.

(*E*)-Ethyl 3-(1,3-dimethyl-2,4-dioxo-1,2,3,4-tetrahydropyrimidin-5-yl)-3-fluoro-2-propenoate (4p): ¹H NMR (CD₃-COCD₃) δ 8.07 (1H, s), 5.86 (1H, d, J = 16.4 Hz), 4.09 (2H, q, J = 7.1 Hz), 3.50 (3H, s), 3.27 (3H, s), 1.19 (3H, t, J = 7.1 Hz); ¹⁹F NMR (CCl₄) δ 2.0 (d, J = 16.4 Hz); MS (*m*/*z*) 256 (M⁺, 15.92), 184 (100.00); IR (cm⁻¹) 1716, 1674; HRMS calcd for C₁₁H₁₃FN₂O₄: 256.0860, found: 256.0848.

(*E*)-3,5-Di-*O*-benzoyl-5-[1-fluoro-2-(ethoxycarbonyl)ethenyl]-2-deoxyuridine (4q): α²⁰_D-69.3° (*c* = 0.9, CHCl₃); ¹H NMR (CDCl₃) δ 8.08-7.97 (5H, m), 7.66-7.42 (6H, m), 6.48–6.37(1H, m), 5.67–5.64 (2H, m), 4.77–4.65 (2H, m), 4.62–4.60 (1H, m), 4.08 (2H, g, J = 7.1 Hz), 2.88–2.77 (1H, m), 2.46–2.35 (1H, m), 1.23 (3H, t, J = 7.1 Hz); ¹⁹F NMR (CCl₄) δ 3.3 (d, J = 17.0 Hz); MS (FAB, m/z) 553 (M⁺ + 1, 29.00), 154 (100.0); IR (cm⁻¹) 3199, 1721, 1601; HRMS (FAB) calcd for C₂₈H₂₆FN₂O₉: 553.1622, found: 553.1593.

(*E*)-Ethyl 3-Fluoro-2-propenoate (5). A mixture of zinc reagent 2 and 20 mmol % of CuI was stirred at 70 °C for 10 min. Then the reaction was analyzed by ¹⁹F NMR, GC–IR and GC–MS. ¹⁹F NMR (DMF) δ 33.6 (dd, J = 80.0, 16.0 Hz). MS (*m*/*z*) 119 (M⁺ + 1, 8.0), 118 (M⁺, 10.5), 43 (100.0). IR (cm⁻¹) 1750, 1666.

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